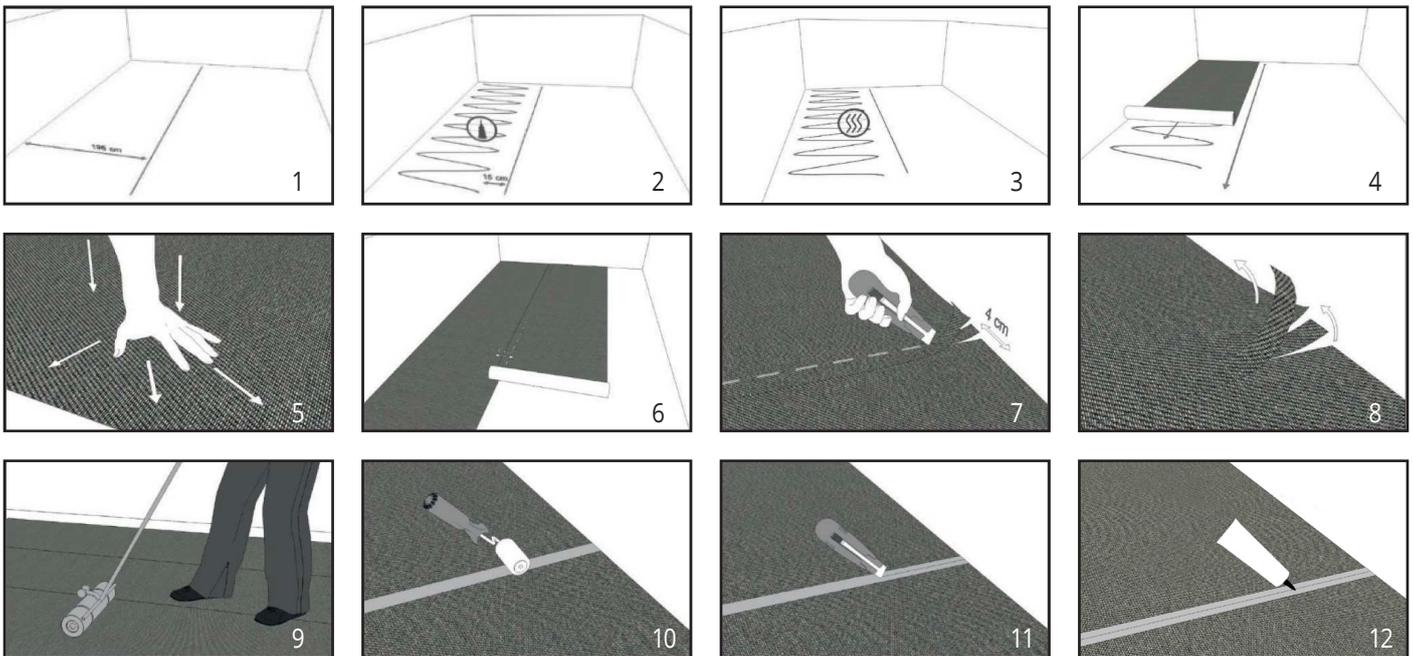


INSTALLATION GUIDE

Linkfloor Roll Contract



Linkfloor Roll products are presented in roll-packed (2000mm wide) . Linkfloor is made with vinyl material backed with PVC with a Polyester and Glass fibber core with a unique design and texture. Totally waterproof, anti-bacterial, color-fastness resistant to light and very easy maintenance.

The rolls must be acclimated for 24 hours, open and placed in the installation area (this process should be performed to avoid creases and to ease the installation process). During this time, if there is any fault or difference in shade they can be detected and reported. If during installation you detect a problem of shade difference or a fault in the material, the installation must be stopped and the supplier reported.

**REQUIREMENT OF BASE CONDITION**

Note the following requirements depending on the different surface material:

Concrete: Standard practice shall be followed. Moisture less than 2.5% CM if the moisture condition of substrate is not reaching the standards, please treat the substrate with heavy-duty epoxy-based moisture control system and wait until is completely dry.

Wood: Standard practice shall be followed. Please do not install our flooring products directly over plywood, treated wood or other uneven or unstable wood substrates.

Always make sure the surface is clean, completely dry, flat and free of cracks. Rough texture and mold-free.

Dirt on the surface will affect the performance of adhesive and may telegraph to the surface once installed.

**ADHESIVES AND SEALER**

For best results you should use the appropriate adhesive for the different installation areas and follow the manufacturer's recommendations for use. The adhesive recommended by L'ac is Butech's LINKFLOOR FIX.

-Wet areas: The adhesive must be applied on a dry, moisture-free substrate. In wet areas, a perfect seal between the joints is essential...

To seal an indoor floor with high levels of traffic - hotel, food service areas, retail stores and offices that require higher dirt-resistant and long-lasting products, we strongly recommend polyurethane compound such as Pro-Coat or similar.

Cold welding is recommended for roll installation and joints, LINKFLOOR SOLDADURA EN FRÍO 132ml

When fixing the flooring to the stairs, a protection mould is required for the front edge of each stair.

**UNDERFLOOR HEAT SYSTEM**

When installed on floors with under floor heat system, the temperature of surface cannot be higher than 29°C. Install your floor at least 7 days after the installation of under floor heat system is completed. Thermal resistance 0,060Kxm2/W.

**INSTALLATION**

We highly recommend Linkfloor Roll to be installed by a professional carpet fitter.

Before installation, we recommend to draw a draft of laying plan and always follow the lengthwise direction to avoid too many joints seams. Make sure our products lay in the same sense (refer to the arrow sign marked on the back side of our products).

Our products are laid by gluing onto any dry and clean surface.

The installation process must be done at a temperature between 10º and 25°C

Please, make sure all the flooring products are from the same item collection and made from the same lot. The product range is a vinyl textile therefore it has all the textile properties and these may suffer variations or changes with time. These variations may affect and alter the color.

**ROLL INSTALLATION**

Roll-packed products are finished in approx. 200cm width with some extra material allowing overlapping for proper installation.

Always rolled out in the direction of length of the room this will improve the appearance of the flooring and simplify the maintenance. Remember to avoid seams across the flooring.

**Instructions**

1. Draw a line 196cm away from the wall.
2. Spread the adhesive out evenly and stop 15cm away from the line.
3. Allow the adhesive to aerate.
4. Lay out the flooring and follow the line's outer edge.
5. Smooth out any bubbles so that the flooring is even.
6. Repeat the procedure with the next roll (steps 1 to 5)

so that the roll overlaps by approximately 4 cm.

7. Cut through both lengths in the direction of the seam.

8. Remove the surplus pieces

\*NOTE For a Stripe design to adjust overlap until the design meets. Then repeat double cut process

Cold welded sealing: Use recommended cold weld sealing products or similar system to achieve the best condition of the joint seam.

9. Once the roll is installed, you must pass a metal roller (80 kg approx.) to take out all potential air bubbles and to ease adhesion. Clean any remaining adhesive before it hardens.

Sealed Seams: Apply the adhesive recommended glue on the base subfloor. Glue down the material to achieve a perfect joint.

10. Place special masking tape centered over the closely cut seam and press tightly with a roll.

11. Cut the adhesive tape with a cutter

12. Apply the cold weld (LINKFLOOR SOLDADURA EN FRÍO) inside the cut to seal the joints.

The sealing of the joints will be done 24 hours after the application of the adhesive.

Remove the tape once the glue is dry.

Total setting time of adhesive is 48 hours

**FINAL FINISH**

Use a white and damp clean cloth to wipe the surface of floor. Use Active when needed. Vacuum clean the whole area to make sure the cleanliness. We recommend covering the whole area for next job operation.

For thorough restoration after a long period of use, Syntilor or Clean&Green Active decking cleaner and rotary machine are recommended.